



ASSEMBLY	PART NO.	NO.	PROFILE	GRADE	LENGTH (mm)	MASS (kg)
BR2	M53	2	EA65*65*6	300PLUS	9310	54.7
		2	EA65*65*6			109.3
BR3	M54	2	EA65*65*6	300PLUS	9326	54.8
		2	EA65*65*6			109.5
BR4	M55	2	EA65*65*6	300PLUS	8496	49.9
		2	EA65*65*6			99.8
BR5	M56	2	EA65*65*6	300PLUS	8252	48.5
		2	EA65*65*6			96.9
					Total:	415.5

GENERAL NOTES

1. ALL WELDS 6 CONT. FILLET U.N.O.
2. CLEATS ARE ON CL OF MEMBER U.N.O.
3. HOLES ARE LOCATED ON OR ABOUT CL U.N.O.
4. ALL BUTT WELDS ARE FULL PENETRATION U.N.O.
5. PAINT AS PER SPECIFICATION.
6. NO PAINT IN WAY OF TF BOLT CONNECTIONS.
7. THIRD ANGLE PROJECTION UNLESS NOTED.
8. ASSEMBLY MARK TO BE STAMPED ON TOP FACE WHERE INDICATED BY 'MARK'.

G & R SHOP DETAILING

11 The Boulevard
Bribie Island.
Qld. 4507.
Ph. 07 34082944
Fx. 07 34080151
graeme@grshopdetailing.com.au



PROJECT
LOT 2 PROSPECT PLACE BERRINBA

CLIENT
B & L STEEL P/L

REV	REVISION DESCRIPTION	REV. DATE
B	ISSUED FOR FABRICATION	05-06-08
A	ISSUED FOR APPROVAL	15-05-08
REV	REVISION DESCRIPTION	REV. DATE

DRAWN	GP	SCALE	1:5	DRAWING No.	REV
CHECKED		DATE	20.05.2008	227 - BR2	B